

Internal Audit Programme 2024

1 = Audit Scheduled

2 = Audit undertaken

3 = Audit Closed Out (only to be added when all nonconformities from the audit have been closed out)

Procedure/Process / Policy	Ref	Jan	Feb	Mar	Apr	Мау	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Auditor
Document Control	SOP001													
Records	SOP002													
Approval of Suppliers	SOP003													
Traceability	SOP004													
Metal Detection	SOP005													
Vulnerability Assessment	SOP006													
Pest Control	SOP007													
Intake	SOP008													
Cleaning Schedules	SOP009													

Internal Audit Programme 2024

Audit Risk Matrix Criteria

	Legal requirement	Industry Issues	Non- conformances raised at previous audit	Customer requirement
1	No legal requirement	No industry issues	No non- conformances raised	No customer specific requirements
2	Linked to legal requirement but no specific legislation	Historical issues > 10 years	1-3 minor non- conformances	Sales / Non-technical requirements in place
3	Company policy in place	Historical issues > 5 years	3-5 minor non- conformances	Included in customer code of practice
4	Industry code of practice in place	Recent issues in industry	5-10 minor non- conformances	Customer requires provision of documents / policies
5	Specific legislation in place	Recent issue in company	1 or more major or >10 minor non- conformances	Customer requires completion of exercise and submission of evidence at specified interval (e.g. traceability test)

Audit Risk Matrix

	Legal requirement?	Industry issues?	Non- conformances raised at previous audit?	Customer requirement?	Total
Senior Management Commitment	1	1	1	1	4
Management Review Meeting	1	1	1	1	4
HACCP	5	1	1	5	12
HACCP REVIEW	5	1	1	5	12
Food Safety Manual / Doc Control/ Records	1	1	1	1	4
Internal Audit	1	1	1	1	4
Supplier Approval	1	1	1	1	4
Specifications	1	1	1	1	4
Corrective / Preventive Action	1	1	1	1	4
Non-Conforming Product	1	1	1	1	4
Traceability	5	1	1	5	12
Traceability Exercise	1	1	1	5	8
Complaint Handling	1	1	1	1	4
Incidents / Recall /Withdrawal	2	1	3	1	7
Mock Recall	2	1	1	1	5
Site Security / Food Defense.	5	1	1	5	12
GMP/ Fabrication/ Staff Facilities	1	1	1	1	4
GMP/ Fabrication Inspections	1	1	1	1	4
Utilities / Equipment / Maintenance	1	1	1	1	4
Chemical / Physical Contamination Control	2	1	3	1	7
Metal Detection / Sieves / Filters	1	1	1	1	4
Hygiene / Housekeeping	1	1	1	1	4
Pest Control	1	1	1	1	4
Storage / Despatch	1	1	1	1	4
Labelling	1	1	1	1	4
Allergen Control	5	1	1	5	12
Authenticity / Claims / Chain of Custody	5	1	1	5	12
Packaging	1	1	1	1	4
Inspection / Laboratory / Product Release	1	1	3	1	6
Process Control	1	1	1	1	4
Personnel	1	1	1	1	4
0-10 - annual audit Unless specific frequency required by E	10-20 - twice yea		20-25 - quarteriy		